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20. The doll's garment of claim 21 wherein said thermoplastic elastomer is selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, and butadiene-styrene copolymer.

21. A seamless doll's garment formed from an injection moldable thermoplastic elastomer wherein said garment has a wall thickness from 1 to 3 mm.

22. A seamless doll's garment formed from an injection moldable thermoplastic elastomer wherein said garment has an average modulus of elasticity of less than 1MN/m².

23. The doll's garment of claim 21 wherein said garment includes an integrally molded detail selected from the group consisting of a belt, a button, a ribbon, a bow, a cuff, a pocket, a lapel, and a collar.

24. Cancelled.

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25. The doll's garment of claim 1 wherein said garment simulates clothing selected from the group consisting of a dress, a pair of dungarees, a jacket, a skirt, a vest, a pair of slacks, a hat, a coat, and a gown.

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26. The doll's garment of claim 21 further including a finish selected from the group consisting of paint, varnish, and glitter.